

***Thermal-Hydraulic Analysis Results
of a Seismically-Induced Loss of
Coolant Accident Involving
Experiment Out-of-Pile Loop Piping
at the Idaho National Laboratory
Advanced Test Reactor***

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Presentation Overview

- ATR Overview
- ATR Primary Coolant System Design
- ATR Experiment Loop Design
- PCS LOCA Summary
- Experiment Loop LOCA Challenges
- Experiment Loop LOCA Solutions
- Final Safety Analysis Results



Reactor Description

Reactor Type

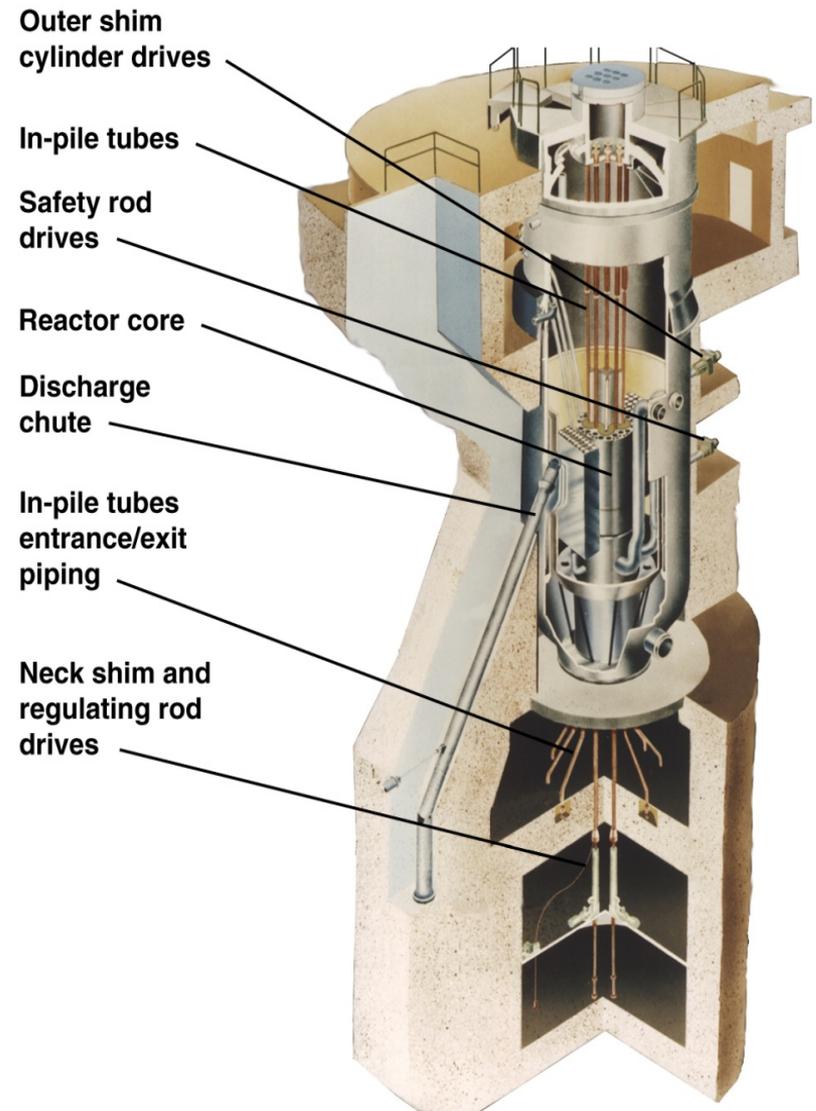
- Pressurized, light-water moderated and cooled; beryllium reflector
- 250 MW_t (Full Power)

Reactor Vessel

- 12 ft (3.65 m) diameter cylinder
- 36 ft (10.67 m) high stainless steel

Reactor Core

- 4 ft (1.22 m) diameter and height
- 40 fuel elements, curved-plate, aluminum-clad metallic U-235
- Highly enriched uranium matrix (UA1x) in an aluminum sandwich plate cladding

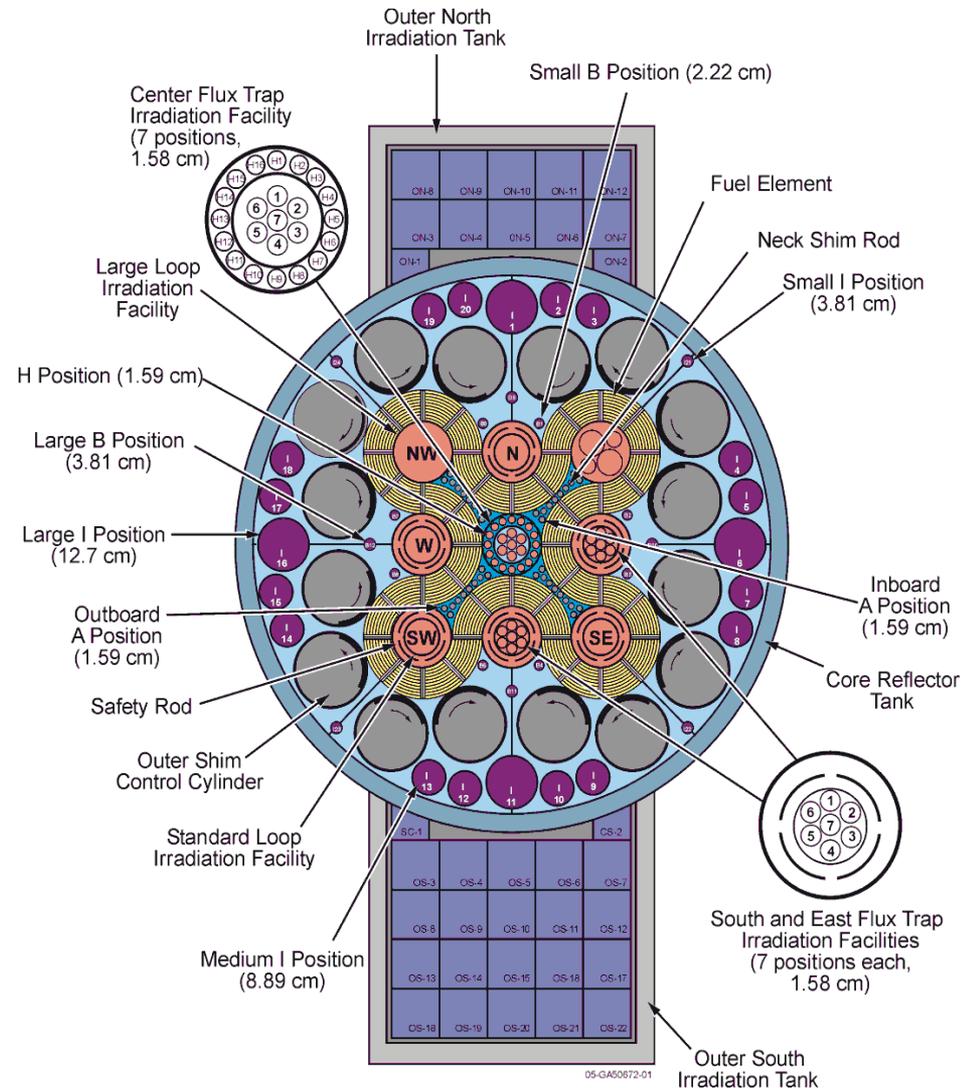


ATR Operating Condition Comparison to PWR

<u>Operating Conditions</u>	<u>ATR</u>	<u>PWR (typ.)</u>
Power (MW _{th})	250	2,000 – 4,000
Power density (kW/ft ³)	28,000	1,550
PCS pressure (psig)	355	2,250
Inlet/Outlet temp. (°F)	125/170	550/600
PCS flow rate (gpm)	48,000	300,000
Coolant mass (lbm)	600,000	450,000
Coolant mass/power ratio (lbm/MW)	2,400	170
Decay heat (MW @ 10s, 1 day)	13, 1.3	135, 19
Fuel enrichment (% ²³⁵ U)	93	2 – 4
Fuel mass (lbm)	90	180,000
Fuel temp. (°F)	460	2,000 – 3,000
Fission-product inventory	--	10 x ATR

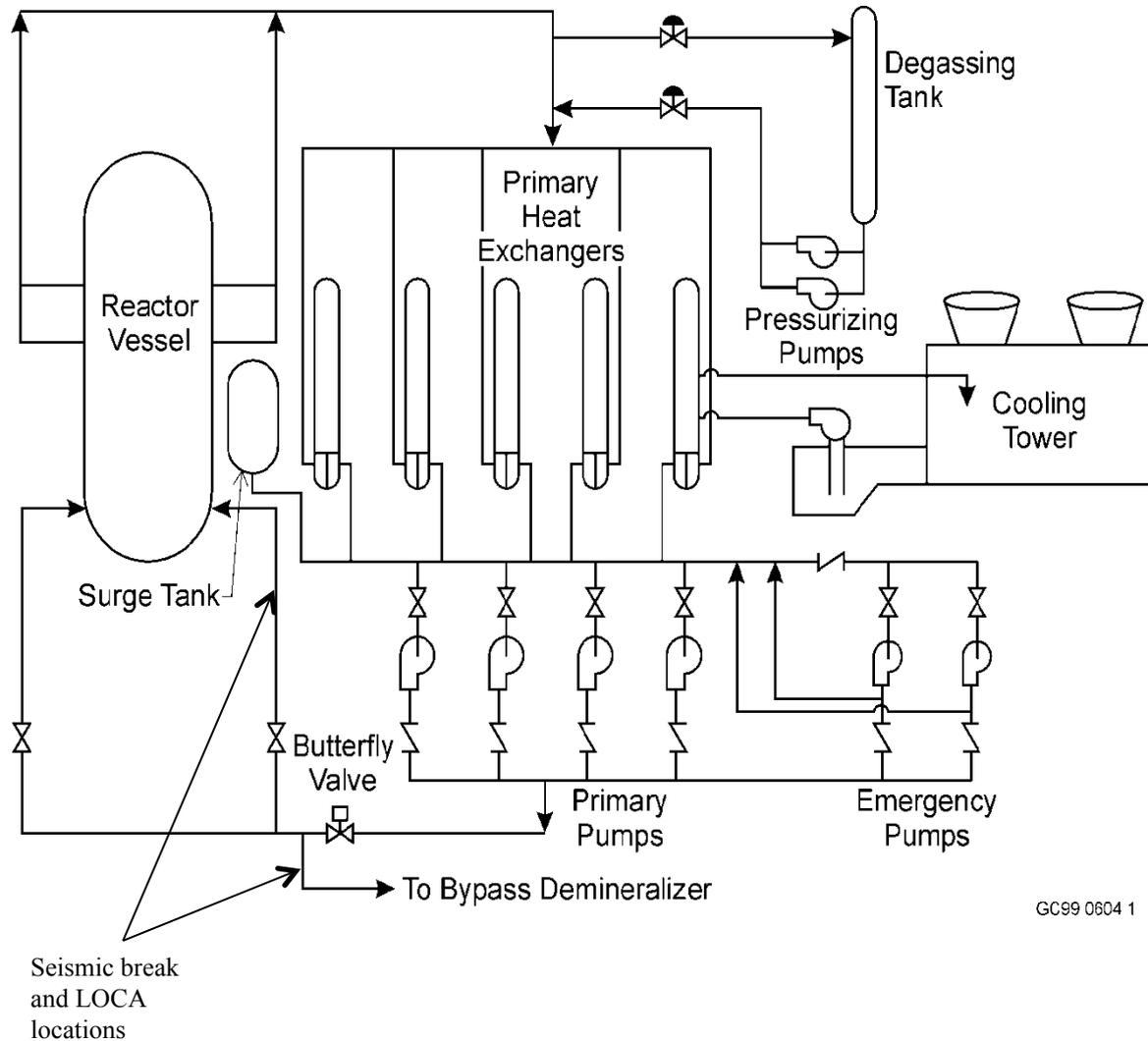
ATR Core Cross Section, Test Positions

- Test size - up to 5.0" Dia.
- 77 irradiation positions:
 - 4 flux traps
 - 6 in-pile tubes
 - 68 positions in reflector
- Approximate Peak Flux:
 - 1×10^{15} n/cm²-sec thermal
 - 5×10^{14} n/cm²-sec fast
- Hafnium Control Drums
 - Flux/power adjustable across core
 - Maintains axial flux shape



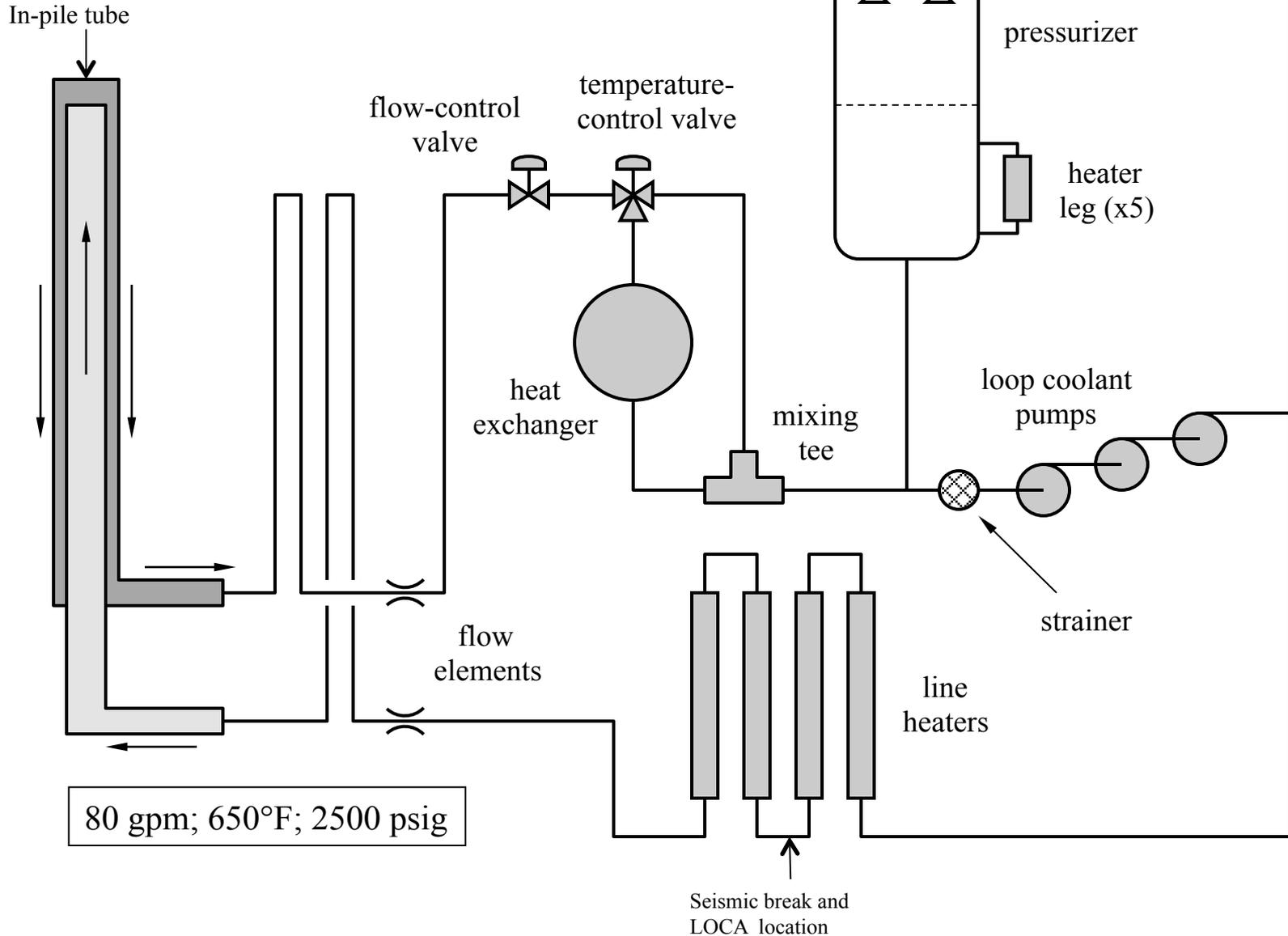
ATR Primary Coolant System Design

- Forced-flow, moderate-pressure, low-temperature, demineralized light water in a closed loop.
- Pressure drop 100-psi (77-psi) across the core during 3-PCP (2-PCP) operation.
- Nominal core inlet/outlet pressures are 360/260 psig (3 PCP) or 360/283 psig (2 PCP) respectively.
- Nominal core inlet/outlet temperatures are 125/170°F (i.e., below saturation temperature at atmospheric pressure).
- The ATR is designed to operate in the single-phase flow regime and is therefore not normally susceptible to flow instabilities. The core inlet subcooling is nominally greater than 300°F (170 K).

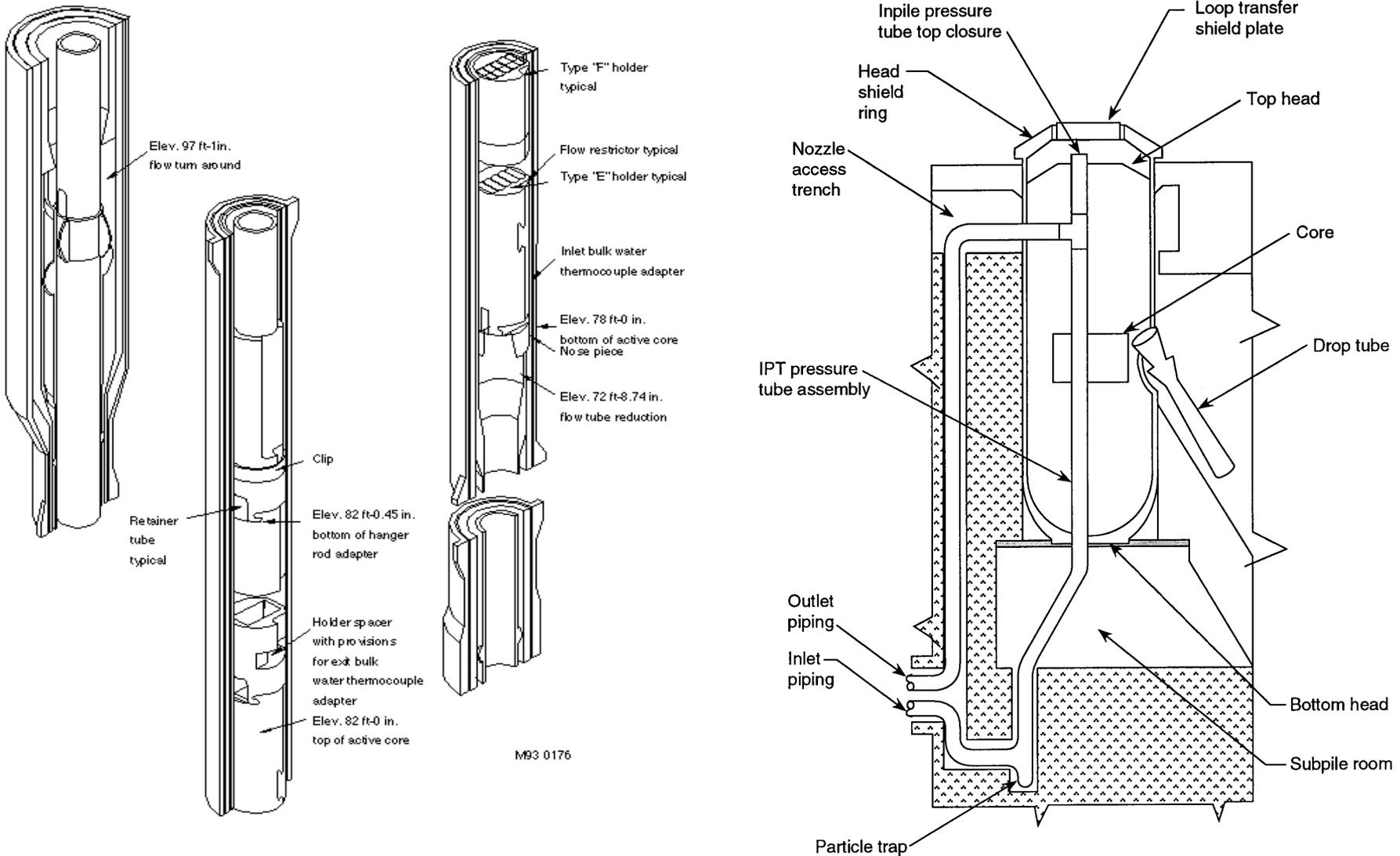


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ATR Experiment Loop Design



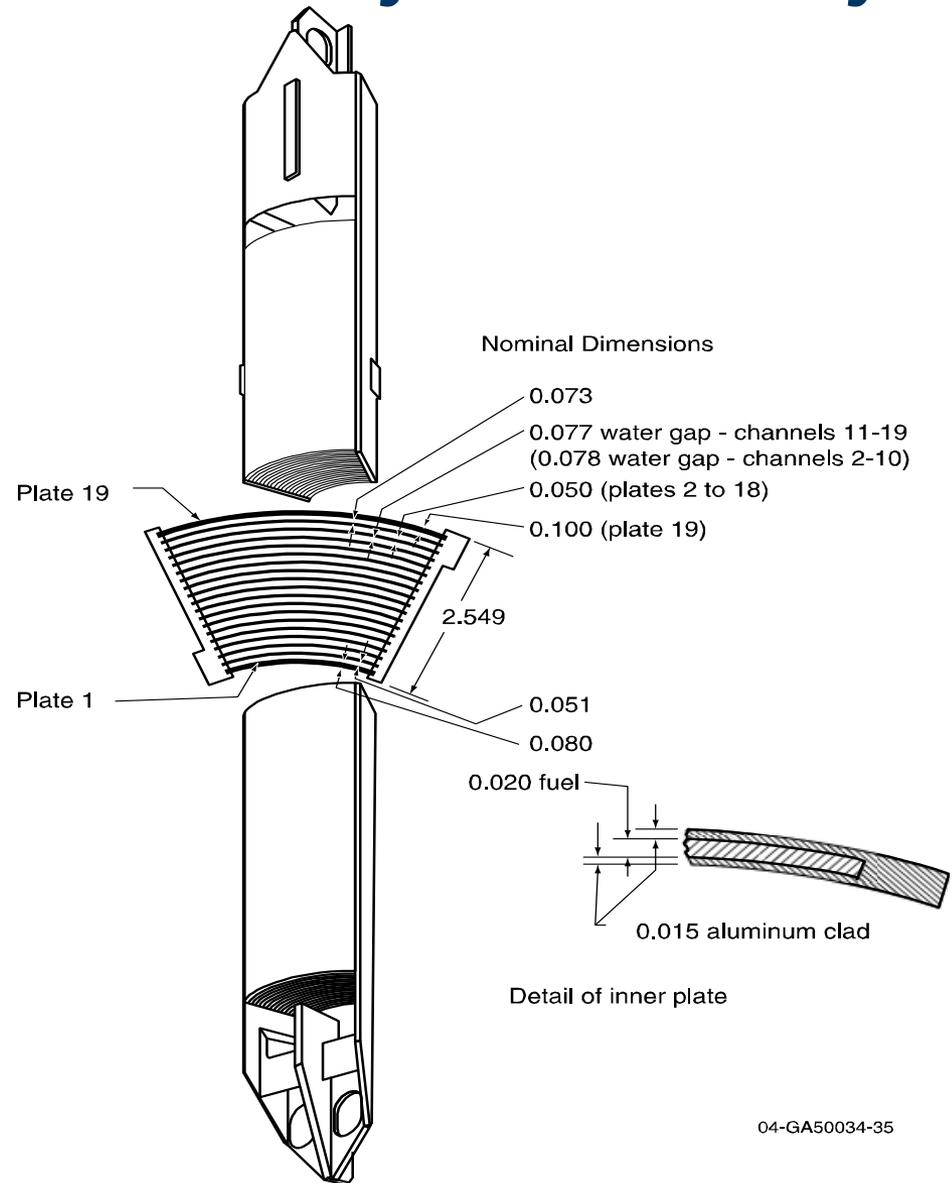
ATR Standard In-Pile Tube (SIPT) Design



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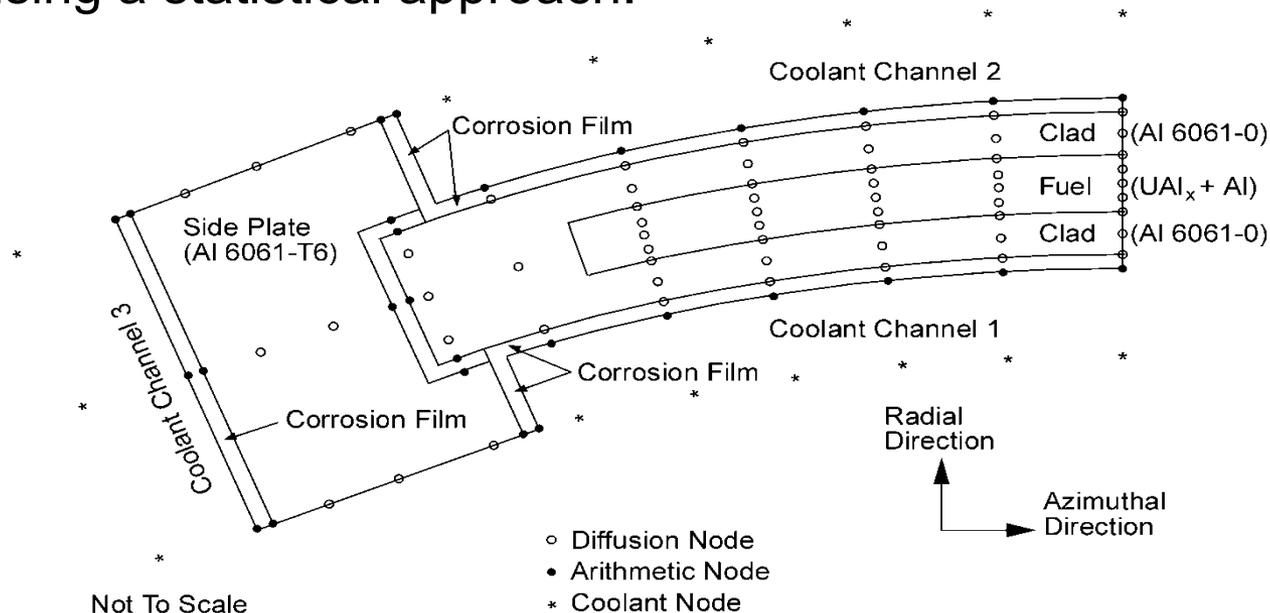
PCS LOCA Thermal-Hydraulic Analysis Summary

- Condition 4 fault, an earthquake was assumed to cause a 1-in. reactor inlet break, a 2.5-in. rupture of the bypass demineralizer inlet line.
- Overall response of the reactor was calculated with the RELAP5 code, and core safety margins were calculated with the ATR-SINDA and SINDA -SAMPLE fuel plate models.
- Core power, top-of-core pressure, core pressure drop, and hot channel inlet and outlet enthalpy as functions of time were obtained from RELAP5 for input into SINDA and SINDA-SAMPLE.
- RELAP5 determines the “hot fuel element” of the 40 fuel elements.



PCS LOCA Thermal-Hydraulic Analysis Summary

- The ATR-SINDA fuel plate model computes the temperature distributions in any of the 19 fuel plates of the “hot” ATR fuel element as determined from RELAP5.
- ATR-SINDA determines the limiting fuel plate (of the 19 fuel plates) in the hot fuel element.
- ATR-SINDA simulates one-half of the fuel plate (azimuthally) and a portion of the adjoining side plate.
- The SINDA-SAMPLE model computes the various safety margins using a statistical approach.

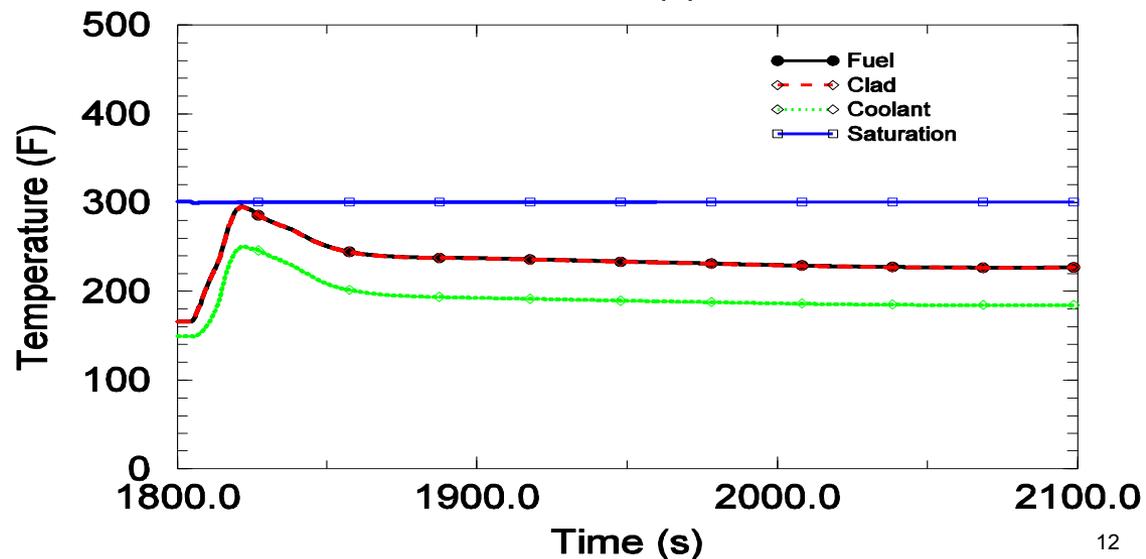
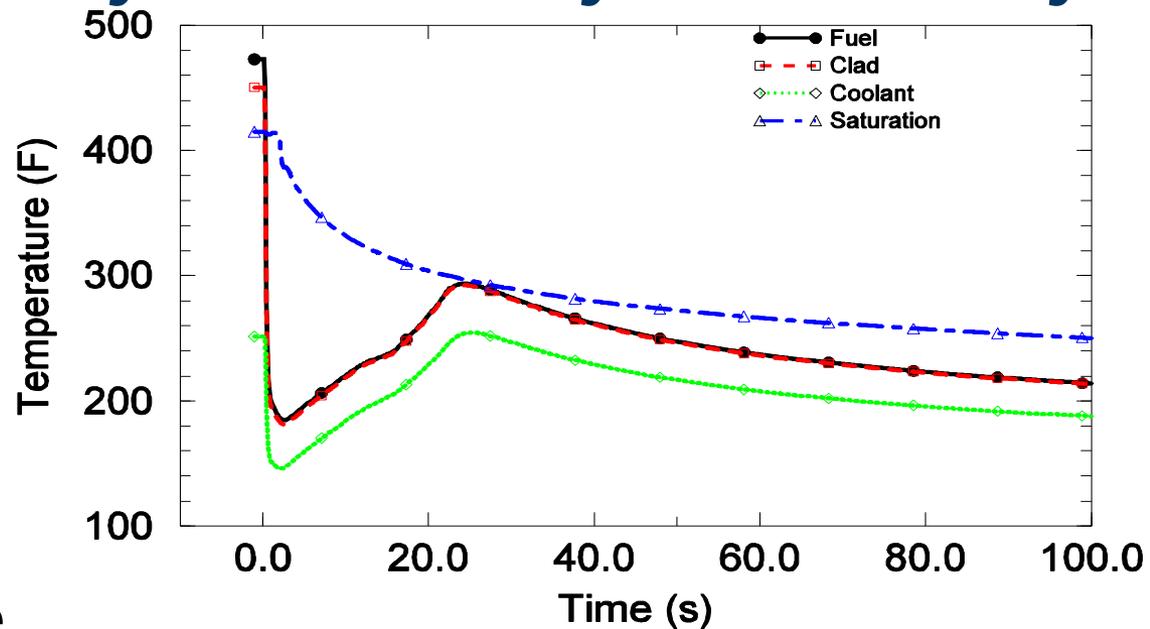


PCS LOCA Thermal-Hydraulic Analysis Summary

Seismic event transient sequence of events	
Event	Time (sec)
High Seismic Activity	0.0
Reactor Scram	0.2
Pipe Breaks, Loss of AC Power, PCP and ECP M-10 Trip	2.0
Secondary Pump Coastdown	2.0/12.0
ECP-11 Start (on M-10 low recirculation flow)	4.5
PCP Discharge Valve Close	22.0
EFIS Actuation (low upper plenum pressure (28psia))	229.3
ECP M-11 Coastdown (batteries depleted)	1805.0
Calculation Terminated	6000

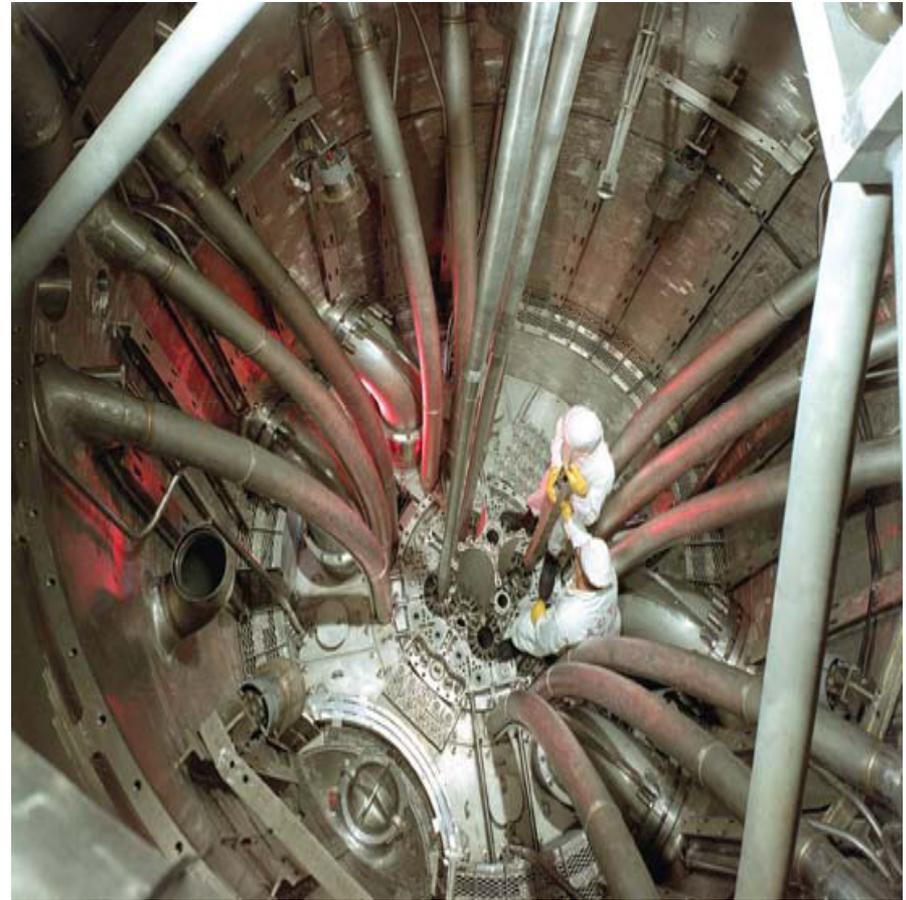
PCS LOCA Thermal-Hydraulic Analysis Summary

- Maximum hot channel coolant outlet temperatures from ATR-SINDA during the early and late core heatup well below saturation. No boiling.
- Maximum fuel temperatures during the early and late core heatup much less than the temperatures to buckling (710°F) and AWIT (2140°F).
- ATR Plant Protection Criteria (PPC) met ($>1.2\sigma$ to CHF/FI).



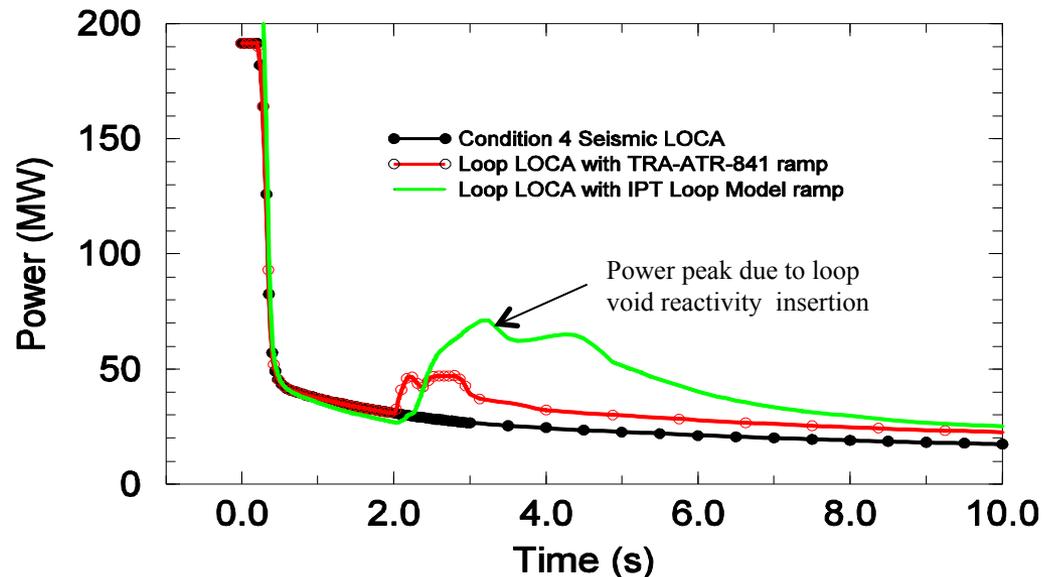
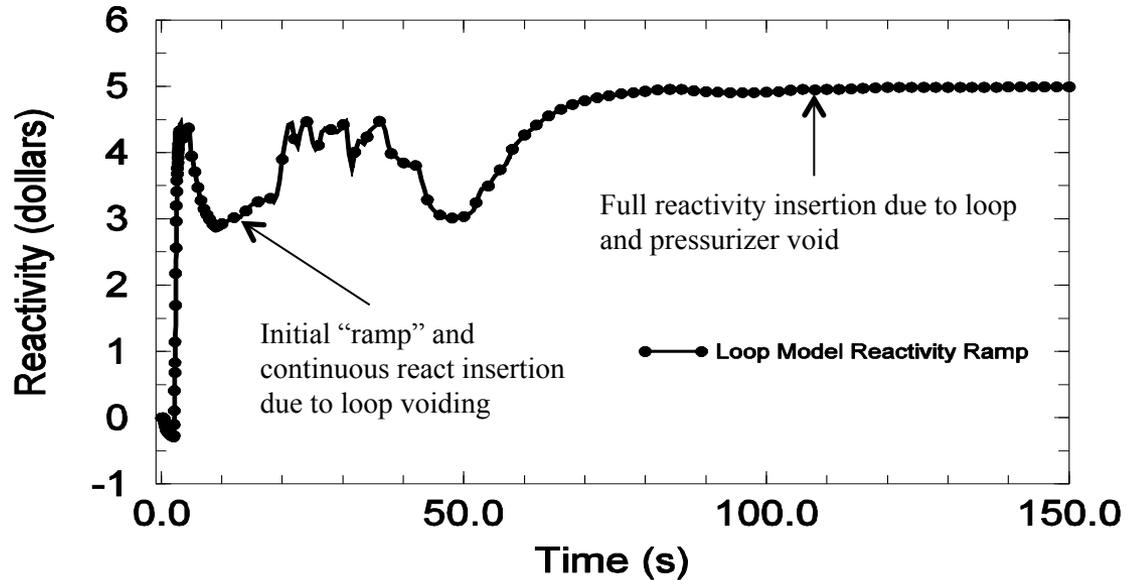
Loop LOCA Thermal-Hydraulic Analysis Challenges

- Seismic break and leakage in all six existing experiment standard in-pile tubes (IPTs).
- IPT experiment void worth for the 6 loops is assumed to be 5.0\$ to conservatively bound the reactivity insertion.
- Limiting break is a double ended offset shear of a 1/2-in. pipe in the drain manifold attached to the loop piping at the heater legs.
- This event results in the IPT voiding and a positive reactivity insertion.
- The ATR has strong negative reactivity coefficients for coolant-temperature and coolant-void increases in the fuel element. The coolant-temperature and voiding-increase reactivity coefficients in the flux traps, however, are positive.



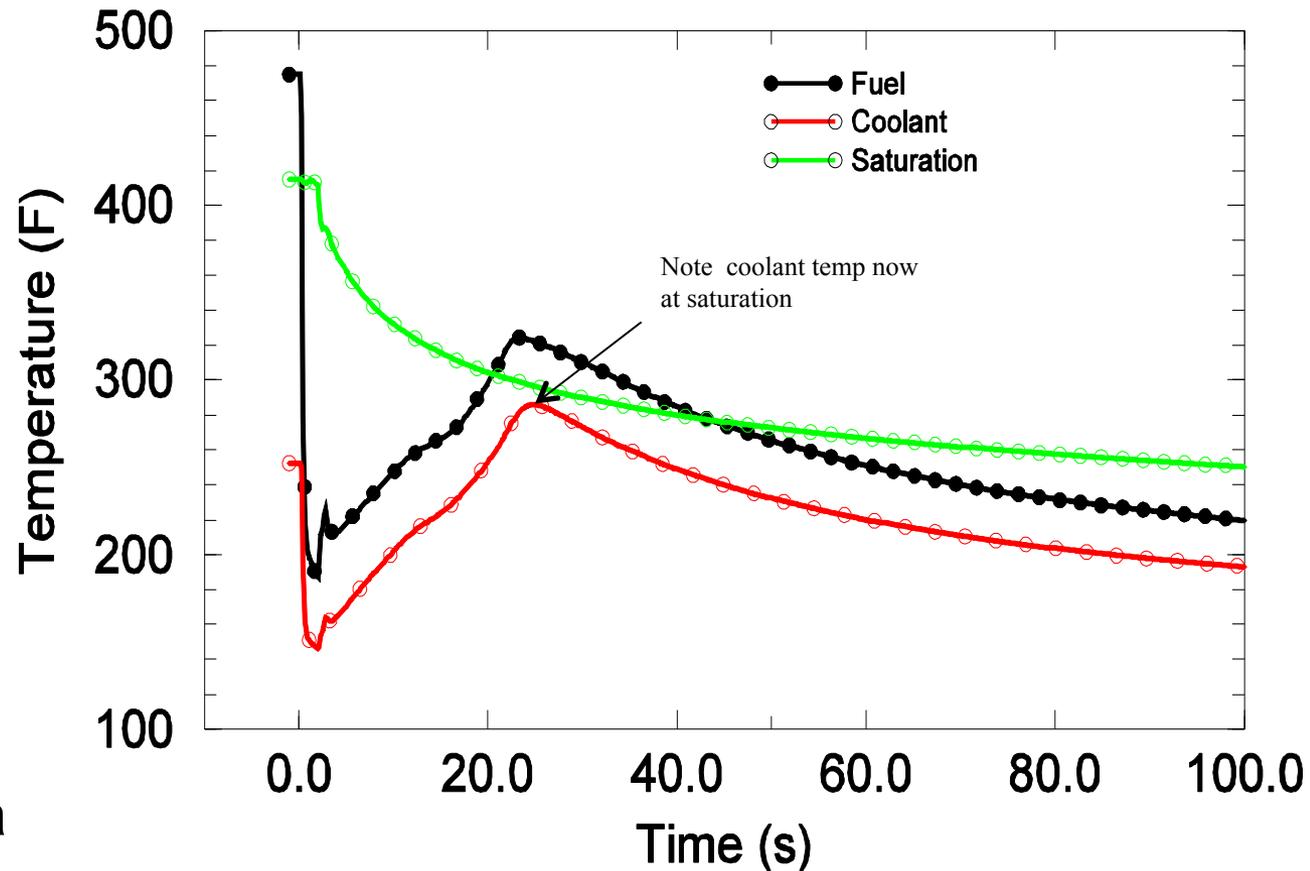
Loop LOCA Preliminary T-H Analysis Summary

- Preliminary analysis assumed a conservative safety rod worth of 5.8\$.
- The ramp and reactivity insertion is extended as loop voids reaching a 5\$ total void worth reactivity insertion.
- Core power increases sharply at 2.0 sec as a result of the 6 experiment loop 5\$ reactivity insertion ramp.
- The power increases approximately 40 MW as a result of the reactivity insertion.



Loop LOCA Preliminary T-H Analysis Summary

- Added power from the reactivity insertion, in conjunction with the PCS and loop seismic breaks, Loss of Offsite Power, and pump coast downs results in reduced thermal safety margins ($<1.2\sigma$ to CHF/FI).
- As a result it could not be shown that a 5 loop seismic event will meet the PPC.

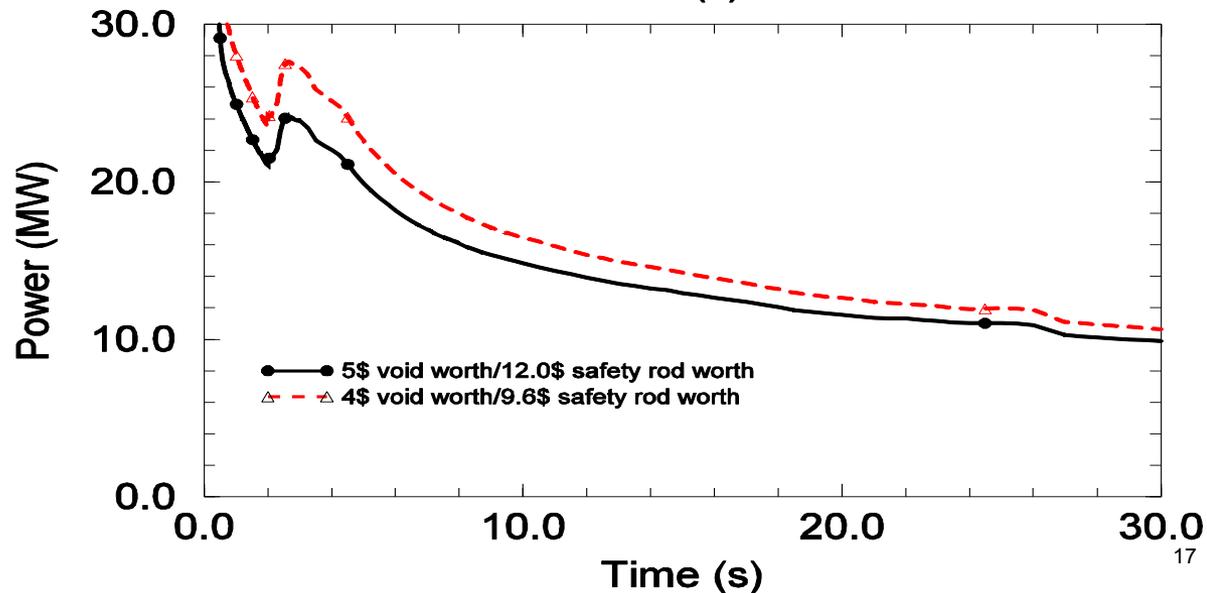
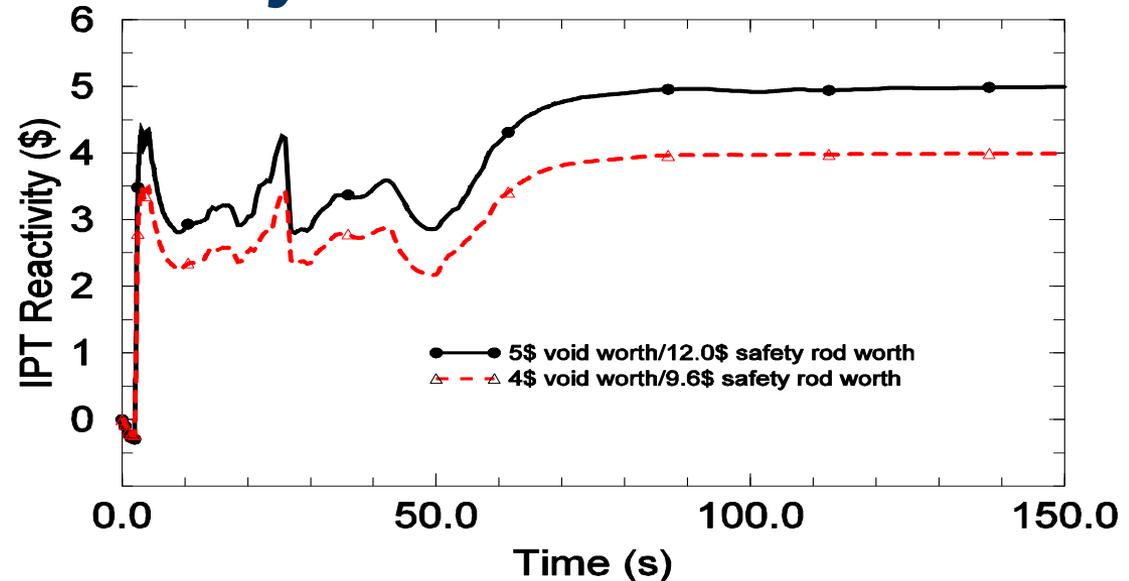


Loop LOCA T-H Analysis Solutions

- Various sensitivity studies were performed to provide a possible path forward.
- Studies varied lobe power, test fission power, IPT void worth, plate power (SINDA), break sizes, and safety rod worth to result in SINDA-SAMPLE safety margins that would meet the Condition 4 PPC.
- A combination of loop void worth and safety rod worth for the analysis chosen based on consideration of the seismic shutdown reactivity basis following the safe shutdown earthquake (SSE).
- Calculations were performed to investigate core safety margins during two seismically induced experiment loop LOCAs. For the first LOCA, a 5.0\$ void worth and 12.0\$ safety rod worth were assumed. For the second, a 4.0\$ void worth and 9.6\$ safety rod worth were assumed.
- Safety rod worths obtained from ATR SAR and are based on actual measurements and conservatively reduced to account for uncertainty.

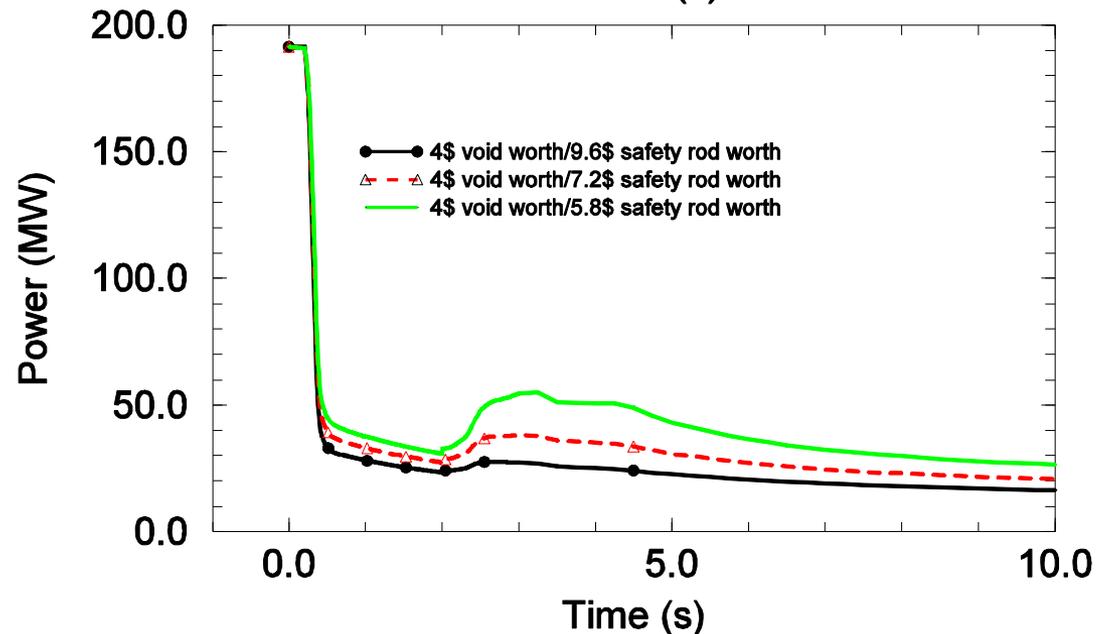
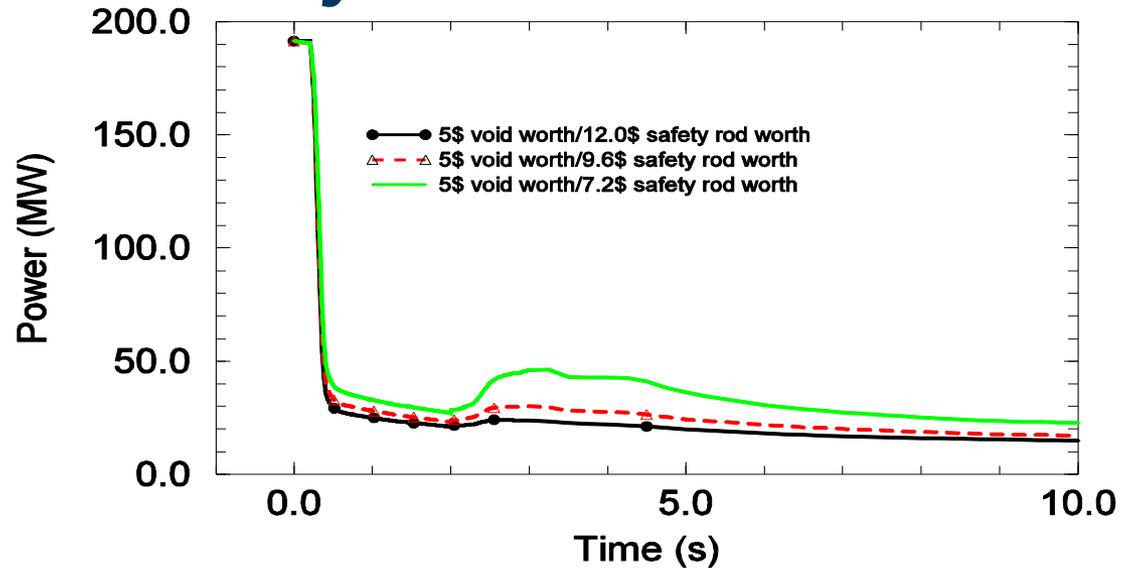
Loop LOCA Final T-H Analysis Results

- With 5.0\$ void worth and 12.0\$ safety rod worth, thermal safety margins are 3.52σ to CHF and 3.75σ to FI.
- With 4.0\$ void worth and 9.6\$ safety rod worth, thermal safety margins are 3.34σ to CHF and 2.72σ to FI.
- Thermal safety margin limits ($>1.2\sigma$ to FI and CHF) are met.



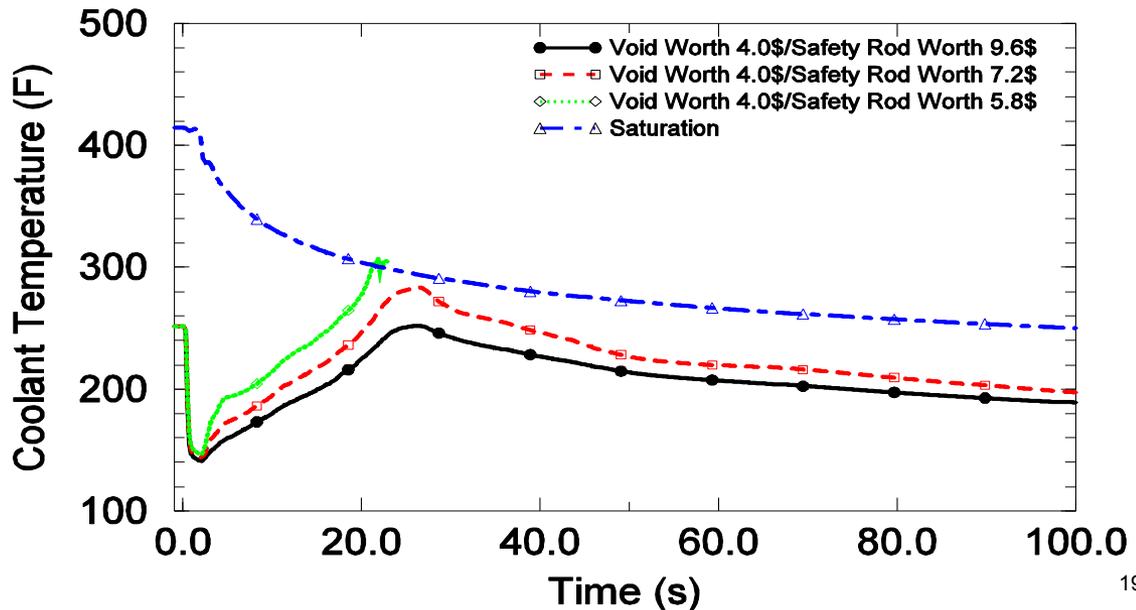
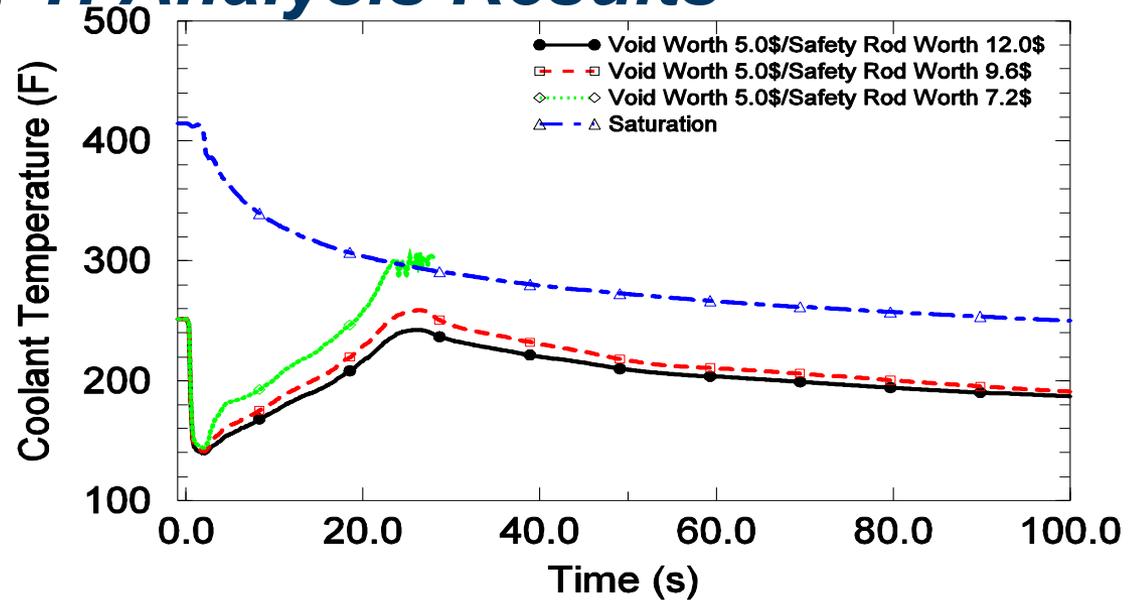
Loop LOCA Final T-H Analysis Results

- The most important thermal-hydraulic parameters affecting the approach to thermal safety limits are total void worth and safety rod worth.



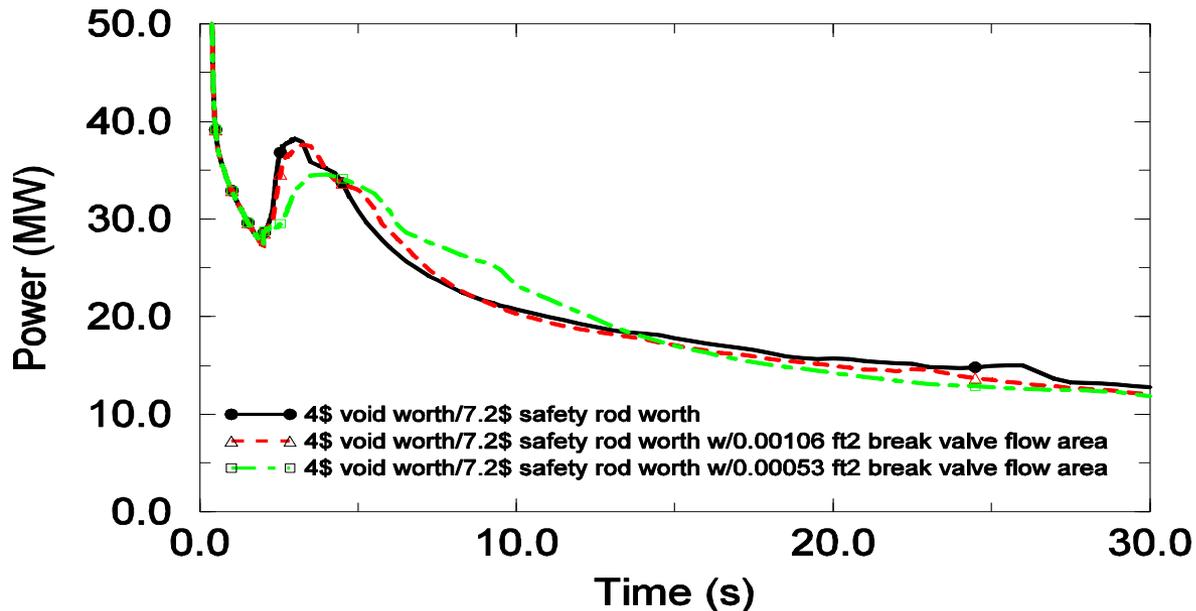
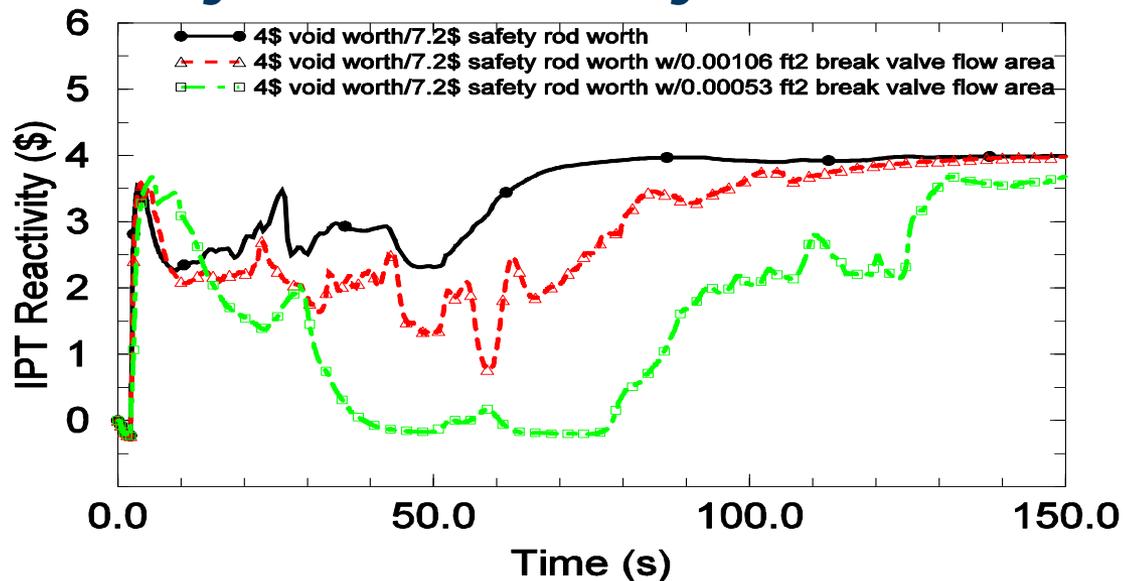
Loop LOCA Final T-H Analysis Results

- The limiting approach to thermal margins occurs shortly after the PCP check valves close near 22.0 sec.
- The reduced coolant flow due to PCP coastdown and startup of the emergency pump M-11 is lowest at the time the PCP check valves close, consistent with other seismic LOCA analyses.
- However, the added power from the loop blowdowns at that time results in coolant temperatures that now exceed saturation, resulting in FI.



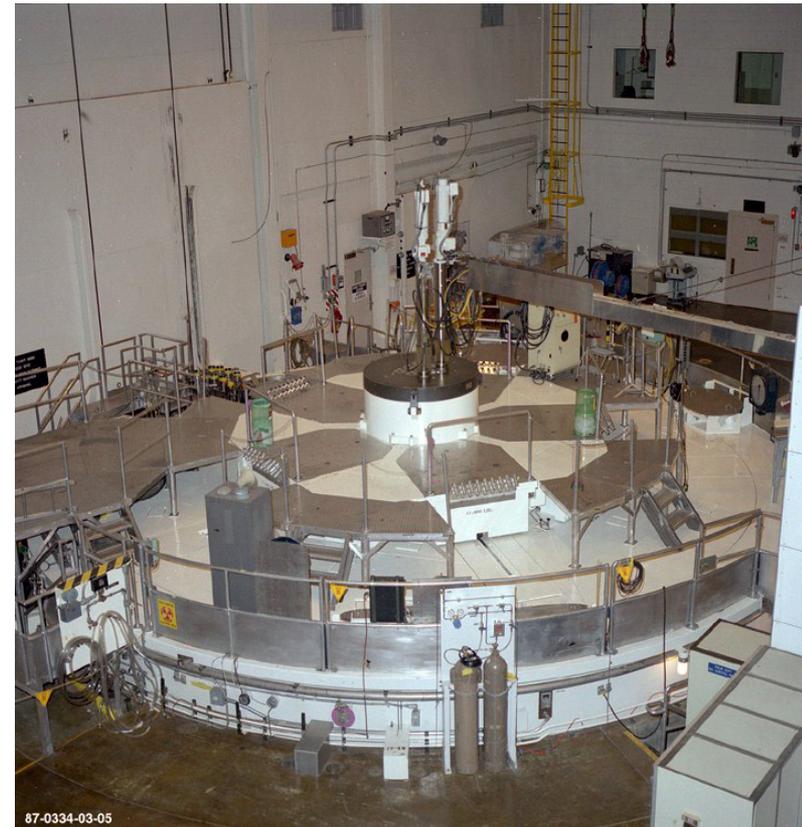
Loop LOCA Safety Analysis Summary

- Thermal safety margins are significantly affected by the assumed break size in the experiment loops.
- Reduced leak rates may allow reduction or elimination of the void worth/safety rod worth restrictions developed to ensure safe shutdown following a SSE and ensure that thermal safety margins are met.



Loop LOCA Safety Analysis Summary

- Loop LOCA scenario requires changes to TSRs to meet both the thermal safety margins and safe shutdown following a seismic event:
 - 6 operable safety rods (5 inserting 12.0\$ safety rod worth) with a maximum total loop void worth of $> 4.0\$$ but $\leq 5.0\$$.
 - 5 operable safety rods (4 inserting 9.6\$ safety rod worth) with a maximum total loop void worth restricted to $< 4\$$.
- Seismic analyses underway to better estimate leak rates, and hopefully, reduce or eliminate TSR requirements on loop void worth and safety rod operability



Questions?

